

# VFM/AFM

# **OPERATION MANUAL**

PLEASE READ THIS MANUAL VERY CAREFULLY BEFORE OPERATING

# VFM/AFM ELECTRONIC WEIGHING INDICATOR

# OPERATION MANUAL

PLEASE READ THIS MANUAL VERY CAREFULLY BEFORE ATTEMPT TO OPERATE THIS INDICATOR

JULY 2012

Specifications subject to change without prior notice  ${\tt XOVFM030000}$ 

# CONTENTS

- 1. INSTALLATION
- 2. SPECIFICATIONS
- 3. KEYBOARD LAYOUT AND DESCRIPTION
- 4. INITIAL SETUP
- 5. INSTRUCTION FOR USE
- 6. PRINTER AND RS232C INTERFACE
- 7. TROUBLE SHOOTING
- 8. DAILY CARE AND MAINTENANCE

APPENDIX: APPEARANCE

### 1. INSTALLATION

Because of metrological legislation, installation/some metrological parameter settings are limited to be done by authorized personnel only. Do not attempt to change any of the built-in parameters. Contact your dealer for installation and technical assistance.

### CAUTION:

This unit is legal for trade only when it is sealed (and/or stamped) and bearing a serial number. Do not attempt to break the seal (or stamp) affixed to this indicator or remove the serial number. Contact your dealer for more information and after sales service.

For most accurate weighing result, do not use the indicator in where or when the environment condition falls beyond as those listed on **SPECIFICATIONS**.

Do not attempt to open this unit or conduct any trouble shootings other than those listed on **TROUBLE SHOOTING**.

# 2. SPECIFICATIONS

Model No.	VFM/AFM
	(6-WIRE TYPE)
	ABM/ABM
	(4-WIRE TYPE)
	INDICATOR
Max.	USER DEFINED
$n_{\text{max}}$	10000 ( <b>NOTE 1</b> )
Tare Range	1/3 Max e (NOTE 2)
Power-on Zero Range	SELECTABLE (NOTE 3)
Zero Range	±2% Max.
Min. Load	20e (NOTE 4)
Max. measuring range	±20mV
Min. signal voltage per	0.45 μV
verification scale interval	·
	9.0 VDC (BY EXTERNAL POWER
Power voltage requirements	ADAPTOR OR RECHARGEABLE
	BATTERY)
Minimum battery voltage	5.5 VDC
Load cell Excitation voltage	5 VDC
Minimal load cell impedance	85Ω
Maximal load cell impedance	$1000\Omega$
Load cell connection	4 or 6 wires
Operation	-10°~40°C
Environment	Non-condensed. R.H.≦85%

Specifications subject to change without notice.

# NOTE 1:

The recommend division when application is legal for trade (OIML mode) is 10,000 and 120,000 when application is not legal for trade (normal mode).

# NOTE 2:

When under OIML mode, for Multi range or interval, change e to  $e_1$ . When under non-OIML mode, the default setting is full tare range.

### NOTE 3:

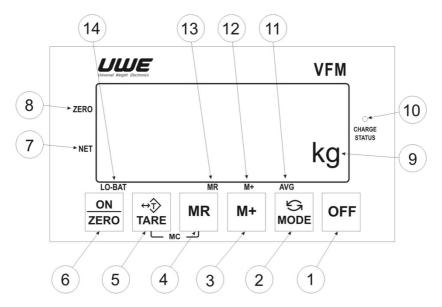
The power-on zero (initial zero) range can be selected with  $\pm 2\%$ ,  $\pm 5\%$ ,  $\pm 10\%$ ,  $\pm 15\%$ ,  $\pm 20\%$ ,  $\pm 30\%$ ,  $\pm 40\%$  at **F3** function followed **CAP1.?** setting.

When under OIML mode, the default setting is  $\pm 10\%$ .

### NOTE 4:

For Multi range or interval, change e to  $e_1$ .

# 3. KEYBOARD LAYOUT AND DESCRIPTION



(MODEL SHOWN: VFM/AFM)

# 1. OFF KEY

Press this key to turn indicator off.

### 2. MODE KEY

Press this key to shift among different weight units and/or turn backlight on/off.

### 3. M+ KEY

Press this key to accumulate current weight to memory.

# 4. MR KEY

Press this key to recall the total accumulated weight from memory.

### 5. TARE KEY

Press this key to tare off the weight of a container.

### 6. ON/ZERO KEY

Press this key to turn indicator on and/or set weight displayed to zero.

### 7. NET INDICATOR

This indicator appears to indicate the tare function is in operation and weight shown is net weight.

### 8. ZERO INDICATOR

This indicator appears to indicate zero weight status.

### 9. WEIGHT UNIT INDICATOR

"kg" indicates the metric unit is being employed.

"lb" indicates the avoirdupois unit is being employed.

# 10. IN-CHARGE INDICATOR

Red color: Recharging on process

Green color: Charging completed

# 11. AVERAGE INDICATOR

This indicator flashes to indicate the digital motion filtering function is being employed when choosing Filt.7 at F6 internal function.

### 12. M+ INDICATOR

This indicator appears to indicate memory contains of stored data.

# 13. MR INDICATOR

This indicator appears to indicate the value shown is the total accumulated weight stored.

# 14. LO-BAT INDICATOR

This indicator appears when input voltage is below the lowest input limit. Check the power supplied to the indicator.

### 4. INITIAL SETUP

### 4.1 PLACING THE SCALE

In order to obtain an accurate weighing result, the complete weighing instrument (<a href="https://example.com/hereinafter referred as">hereinafter referred as</a>
<a href="the scale">the scale</a>) must be placed on a strong and level surface.

### 4.2 INTERNAL SETTING

# 4.2.1 Display Segment Check

User can enter this function to check and see if the display and backlight (if purchased) are functioning properly.

- a. Scale is off
- b. Press and hold TARE, then press ON/ZERO
- c. Scale displays F1
- d. Press TARE once to F2
- e. Press MODE and all segments will light up to allow user to check the condition of display
- f. Press any key to exit (scale displays P=00 that can be ignored.) and press TARE for next function setup or ON/ZERO to restart the scale

# 4.2.2 Select Auto Power Off Setting

The scale is equipped with **Auto Power Off Function**. The scale will power off automatically if it is not used

for 4 minutes. Follow the below steps to enable/disable Auto Power Off Function.

- a. Scale is off
- b. Press and hold TARE, then press ON/ZERO
- c. Scale displays F1
- d. Press TARE three times to F4
- e. Press MODE to shift between 0\_OFF or 4\_OFF
   -To enable Auto Power Off Function, press TARE when
   4\_OFF appears
   -To disable Auto Power Off Function, press TARE when
- 0\_OFF appearsf. Press TARE to exit and press ON/ZERO to restart the
- scale

### 4.2.3 Select RS-232 Baud Rate & Protocol

This scale is equipped with 4 RS232C output baud rate and 2 transmission protocol settings for user to select.

- a. Scale is off
- b. Press and hold TARE, then press ON/ZERO
- c. Scale displays F1
- d. Press TARE four times to F5
- e. Press MODE to enter
- f. Press  $\mathbf{M+}$  to select baud rate of 4800, 9600, 19200 or 38400

- g. Press MODE again to enter transmission protocol setup
- h. Press M+ to select protocol of P=N81 or P=E71
- i. When the preferred transmission protocol shows on display, press TARE to confirm and proceed to the next selection or ON/ZERO to restart the scale

### NOTE:

The default data output format of the scale is

Baud Rate = 9600

Data Bit = 8

Stop Bit = 1

Parity = None

# 4.2.4 Select Digital Motion Filtering Function

This indicator equipped with animal weighing function that enables user to select when the indicator is using for weighing livestock.

- a. Scale is off
- b. Press and hold TARE, then press ON/ZERO
- c. Indicator displays F1
- d. Press TARE five times to F6
- e. Press MODE to select filter strength of 0, 1, 2, 3, 4, 5, 6, 7
  - To enable Animal Weighing Function, press TARE

when display shows Filt.1~Filt.7.

Select Filt.7 will get strongest filter effect.

- To disable Animal Weighing Function, press TARE when display shows Filt.0
- f. After TARE is pressed, indicator display F7
- g. Press  $\mbox{\it MODE}$  to enter next set up or  $\mbox{\it ON/ZERO}$  to restart the scale

### 4.2.5 Select Serial Output Mode

There are four selectable transmission modes to choose according to end user preference. For which "Conti" is continuous transmission when weight is stabilized, "Auto" sends data once when weight is stabilized and "P\_Out" sends data in table form when press M+.
"OFF" disable Serial transmission

- a. Scale is off
- b. Press and hold TARE, then press ON/ZERO
- c. Scale displays F1
- d. Press TARE six times to F7
- e. Press MODE to shift between Conti, Auto, P\_Out or
  OFF
  - For continuous sending, press **TARE** when display shows **Conti**
  - For sending data once, press TARE when display

shows Auto

- For manual sending, press TARE when display shows
   P Out
- Disable Serial output, press **TARE** when display shows **OFF**
- f. After TARE is pressed, indicator display F8
- g. Press MODE to enter next set up or ON/ZERO to restart the scale

# 4.2.6. Select Printer Output Mode

There are three selectable printout formats to choose according to end user preference. Prnt.1 will only print the stabled weight detects when press M+ and Prnt.2 will print in table form when press M+.

Choose  ${\tt utP}$  will employ UTP thermal printer protocol.

- a. Scale is off
- b. Press and hold TARE, then press ON/ZERO
- c. Scale displays F1
- d. Press TARE seven times to F8
- e. Press MODE to shift between Prnt.1, Prnt.2 or utP
  - For simple printout result, press TARE when display shows Prnt.1
  - For detail printout result, press TARE when display shows Prnt.2

- For connecting to UTP printer, press TARE when display shows utP (When choosing utP, the setting of F7 will change to OFF)
- f. After printout format is selected, will enter sub-menu for auto-printing or not.

Press MODE to shift between Auto or Nauto (non-auto)

- For autoprintout when weight is stabilized, press

  TARE when display shows Auto
- For manual printout when pressing M+ , press TARE
   when display shows Nauto
- When choosing **utP**, form number from 0 to 9, Prnt.1 or Prnt.2 can be selected according to end user preference prior to auto printout setting.
- q. After TARE is pressed, scale display F9
- h. Press MODE to enter next set up or ON/ZERO to restart the scale

#### 4.2.7 Select Auto Tare Function

This scale is equipped with auto tare function which tares off the initial weight automatically when this function is engaged. The tare weight is automatically cleared when everything is removed from platter.

- a. Scale is off
- b. Press and hold TARE, then press ON/ZERO

- c. Scale displays F1
- d. Press TARE eight times
- e. Scale displays F9
- f. Press MODE to select between Tr\_on or Troff
   -To enable Auto Tare Function, press TARE when Tr\_on appears
  - -To disable Auto Tare Function, press TARE when Troff appears
- g. After TARE is pressed, scale display F10
- h. Press MODE to enter next set up or ON/ZERO to restart the scale

# 4.2.8 Select Original Calibrated Zero Function

This scale is equipped with original calibrated zero function that enables user to select if the original calibrated zero is required to utilize as the weighing base for initial power-on status.

- a. Scale is off
- b. Press and hold TARE, then press ON/ZERO
- c. Scale displays F1
- d. Press TARE nine times
- e. Scale displays F10
- f. Press MODE to select between AC\_on or AC\_oF
   -To enable Original Calibrated Zero Function, press

TARE when AC on appears

- -To disable Original Calibrated Zero Function, press TARE when AC of appears
- g. After  ${\tt TARE}$  is pressed, scale display  ${\tt F11}$
- h. Press MODE to enter next set up or ON/ZERO to restart the scale

### NOTE:

- 1. For **OIML** approval, this function would be prohibited.
- Scale will perform Initial Zero Range setting after turn-on when choosing AC oF.

# 4.2.9 Select Accumulation Function when Pressing M+

This scale is equipped with accumulation function enabled/disabled when pressing  $\mathbf{M+}$ . When accumulation function is engaged, press  $\mathbf{M+}$  will simultaneously print out RS-232/printer data and perform accumulation function.

- a. Scale is off
- b. Press and hold TARE, then press ON/ZERO
- c. Scale displays F1
- d. Press TARE ten times
- e. Scale displays F11
- f. Press MODE to select between Ad.\_on or Ad.\_oF

- -To enable Accumulation Function when pressing M+,
  press TARE when Ad.\_on appears
  -To disable Accumulation Function when pressing M+,
  press TARE when Ad. oF appears
- g. After TARE is pressed, scale display F13
- h. Press MODE to enter next set up or ON/ZERO to restart the scale

# 4.2.10 Select Number of Printout Copy (This function is UTP printer related)

- 9 parameters (copy 1 to copy 9) are available. Select the required number of printout copy here.
- a. Scale is off
- b. Press and hold TARE, then press ON/ZERO
- c. Scale displays F1
- d. Press TARE eleven times
- e. Scale displays F13
- g. When preferred number of printout copy shows on display, press TARE to confirm.
- h. After TARE is pressed, scale display F14
- i. Press MODE to enter next set up or ON/ZERO to restart the scale

# 4.2.11 Select Total Print when Performing Memory-clear Function

This scale is equipped with total print enabled/disabled when performing memory-clear function. When total print is disabled, press MR & TARE will only perform memory-clear function, it won't print out data of total.

- a. Scale is off
- b. Press and hold TARE, then press ON/ZERO
- c. Scale displays F1
- d. Press TARE twelve times
- e. Scale displays F14
- f. Press MODE to select between tt\_on or tt\_oF
   -To enable Total Print when Performing Memory-clear
  Function, press TARE when tt\_on appears
   -To disable Total Print when Performing
   Memory-clear Function, press TARE when tt\_oF
   appears
- q. After TARE is pressed, scale display F15
- h. Press  $\mbox{MODE}$  to enter next set up or  $\mbox{ON/ZERO}$  to restart the scale

# 4.2.12 Set and Send Date & Time Data to UTP

- a. Scale is off
- b. Press and hold TARE, then press ON/ZERO
- c. Scale displays F1
- d. Press TARE thirteen times
- e. Scale displays F15
- f. Press MODE to enter data and time setting

Make sure that the UTP printer is connected to scale and it is in online status.

Key Function

- MR = move cursor to the right
- M+ = increase numeric value

\*\*\*F19  $\sim$  F21 functions are reserved for verification Use.

### 5. INSTRUCTION FOR USE

### 5.1 BEFORE WEIGHING

Make sure that:

- a. Connect the load cell signal and power to the indicator properly
- b. Place the scale on a level and strong surface
- c. The scale is turned on
- d. The ZERO INDICATOR is on. If not, press ON/ZERO to set display to zero

### 5.2 WEIGHING

- a. Always place an object onto the scale gently Excessive force applied to platter may cause damages to weight sensor
- $\label{eq:b.t.} \textbf{b. The weight of the object is displayed on the indicator} \\ \textbf{automatically}$
- c. It is a good practice to remove all loads from scale after weighing. It would prolong the lifetime of weight sensor

# 5.3 SELECT WEIGHT UNIT

Press MODE to shift between metric or avoirdupois weight units. The weight unit used before power off would be employed when the scale is turned on again.

### NOTE:

To comply with the law of certain countries and certain approval requirements, the avoirdupois weight units may be disabled. Contact your dealer for more information.

# 5.4 TURN BACKLIGHT (OPTIONAL) ON/OFF

Follow the below steps to turn on and off backlight (if purchased).

- a. Scale is on
- b. Press and hold ON/ZERO until backlight is activated; or press MODE to shift between metric and avoirdupois weight to turn on and off backlight

Even though the backlight function is employed, backlight will be automatically turned off when a stable weight remained for 25 seconds or a zero weight is detected and remains stable for 10 seconds

Backlight will be automatically turned on again when a new weight is detected or when any key is pressed.

# 5.5 SET DISPLAYED VALUE TO ZERO WHEN UNLOADED

By pressing **ON/ZERO**, weight displayed will be set to zero and **ZERO INDICATOR** appears.

Refer to SPECIFICATIONS for maximum zero range.

### NOTE:

-When scale is set at OIML and application is legal for trade. User only needs to press **ON/ZERO** once when setting the value to zero. The re-zero function will take place when reading is stabled

-When scale is set at Normal and application is not legal for trade. User can set the value to zero at anytime when pressing  ${\tt ON/ZERO}$ 

### 5.6 TARE OFF THE WEIGHT OF A CONTAINER

When a container is used, follow the below steps to manually tare off the weight of container and get the net weight.

- a. Remove all loads away from platter
- b. Make sure that the ZERO INDICATOR is on
- c. Place the container on the platter
- d. Press TARE

After TARE is pressed, the NET INDICATOR would appear.

Refer to **5.2** for weighing procedures. Weight displayed under is the net weight of the subject matter. Refer

to SPECIFICATIONS for maximum tare range.

### NOTE:

- When scale is set at OIML and application is legal for trade. User only needs to press **TARE** once when tare off a weight. The tare function will take place when reading is stabled
- When scale is set at Normal and application is not legal for trade. User can tare off the weight anytime when pressing  ${f TARE}$

### 5.7 CLEAR THE TARE FUNCTION

- a. Remove all loads from platter
- b. The tare effect will be cancelled:
  - -Automatically if automatic tare function is employed, or
  - -By pressing TARE
- c. After TARE is pressed, the NET INDICATOR would disappear

### 5.8 MEMORY FUNCTION

# 5.8.1 Accumulate a Transaction To Memory

- a. Refer to **5.2** for weighing producers
- b. Press M+ to save and accumulate data of current

transaction to memory

- c. Indicator displays "P. X" and M+ INDICATOR appears to indicate that memory contains of stored data NOTE: "P. X" means the total number of transactions accumulated to memory.
- d. Indicator returns to normal display status after 2 seconds
- e. Repeat  ${f a}$  to  ${f c}$  for subsequent transactions

### NOTE:

- When scale is set at OIML and application is legal for trade. User only needs to press M+ once when trying to store a value to memory. The weight accumulation function will take place when reading is stabled - When scale is set at Normal and application is not legal for trade. User can save the shown value to memory at anytime when pressing M+

# 5.8.2 Memory Recall

Press MR to recall total accumulated weight from memory. After MR is pressed, indicator displays P. X (X Means the number of transactions accumulated) follow by a value. The value is the total accumulated weight stored in memory.

When the total accumulated weight is being displayed, MR INDICATOR appears to indicator that the value being displayed is the total accumulated weight. Indicator will return to normal display status after 3 seconds.

# 5.8.3 Memory Clear

All transactions stored in memory by pressing  $\mathbf{M}\mathbf{R}$  and  $\mathbf{T}\mathbf{A}\mathbf{R}\mathbf{E}$  at the same time.

**CAUTION:** All data stored will be erased when the indicator is turned/powered off.

### 5.9 RECHARGE SCALE

The indicator is equipped with a built-in rechargeable battery. When the LO-BAT INDICATOR appears, recharge the scale immediately. Failure to do so may cause unrecoverable damage to the rechargeable battery. Charging is completed when the color of the IN-CHARGE INDICATOR turns green.

# 6. PRINTER AND RS232C INTERFACE

The VFM/AFM series are capable to install printer interface, and RS232 interface upon purchase.

# 6.1 Connect the Scale with a Computer

Follow the below steps to connect the scale with a computer.

- a. Turn scale off
- b. Turn computer off
- c. Connect the RS232C output of scale to computer with an appropriate data cable(D-SUB 9)
- d. Turn scale on
- e. Turn computer on
- f. Load and run the BASICA program file (For DOS platform)

### 6.1.1 Default Output Settings

- BAUD RATE = 9600
- DATA BITS = 8
- PARITY = NONE
- STOP BITS = 1

# 6.1.2 When Using DOS System

- a. Create BASICA computer program file as below to enable the computer to receive data sent by scale.
- 10 OPEN "COM\*: 9600, N, 8, 1, CS, DS, CD" AS#1

- \*: Input 1 if the input port of computer is COM 1, or input 2 for COM 2 ...etc.
- 20 LINE INPUT #1, A\$
  - 30 PRINT A\$
  - 40 GOTO 20
- 50 END
- b. Save the above program file.

Below is the data output format for RS-232 interface. Please refer to the notes for more information.



Space : " " (20h)

S(sign): this digit remains space("") if there

is a positive weight data, otherwise, S

will be as minus( "-").

WWW.WW : weight data(6 digits, including decimal

point)

UU : weight unit(g, kg, lb)

# 6.2 Connect the Scale with a Printer(Parallel Port)

- a. Turn scale off
- b. Turn printer off
- c. Connect the printer output of scale to printer with an appropriate data cable(D-SUB 25)
- d. Turn scale on
- e. Turn printer on(in online status)

Below is the data output format for printer interface.

# Data output format (Prnt.1 parameter in F8)

### Ex.

165.2 g 165.2 g 330.4 kg

165.2 kg 0.3642 lb

1.0924 lb

# Data output format (Prnt.2 parameter in F8)

# Ex.

<u>s/N</u>	WT-kg	Heading
1.	0.200	Individual weighing with S/No
2.	0.215	
3.	0.320	
4	0.215	
4/	0.950	Total and number of weighings

### 7. TROUBLE SHOOTING

Syndrome Indicator cannot be turned on

**Check:** Is the indicator powered properly?

Action: Check power supply to indicator.

Syndrome Indicator turned off automatically

Check Is Auto Power Off Function employed?

Action Refer to 4.2.2 to disable Auto Power Off

Function.

Check Is the LO-BAT INDICATOR on?

Action Check power supply.

Syndrome Rated capacity cannot be reached

Check Is the NET INDICATOR on?

Action: Turn the indicator off. Remove all loads

and turn on again.

**Check** Is there anything obstructing the scale?

Action Remove all obstacles.

Syndrome Blank display with only "kg" or "lb"

**Check** Is the load applied to scale excess the rated

capacity?

Action Remove all loads and try again.

Syndrome Indicator displays -----

Check Is the load cell signal cables connected

to the indicator properly?

Action Recheck signal cable connections.

**Check** Is load cell working properly?

Action Check load cell input/output.

Syndrome Display shows 00000 after counting down

**Check** Is the load applied to platter excess the

acceptable power-on zero range?

**Action** Remove all loads from platter and try again.

Syndrome Weighing result is not accurate

**Check** Is the scale placed in a level condition?

Action Obtain a level condition.

**Check** Is the scale affected by airflow, vibration

or RFI?

Action: Place the scale away from all disturbances.

**Check** Is the indicator calibrated correctly?

Action Contact your dealer.

# 8. DAILY CARE AND MAINTENANCE

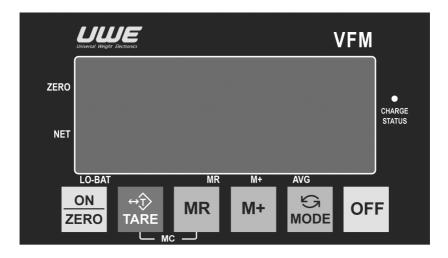
- 8.1 Clean the indicator with a soft and damp cloth.
  If necessary, apply a mild detergent.
- 8.2 Do not use any harsh, abrasive material, acetone, volatile solvent, thinner or alcohol for cleaning.
- 8.3 Verify the accuracy of indicator periodically.

  Re-calibrate the indicator if necessary.

  NOTE: In some countries, calibration requires authorized/qualified agent. Contact your dealer for more information.
- 8.4 Store indicator scale in a dry and clean place.

# APPENDIX: APPEARANCE

MODEL SHOWN: VFM/AFM



( (

# KONFORMITÄTSERKLÄRUNG

# Declaration of conformity Déclaration de conformité

Die ichtselbsttätigen Waage



The non-automatic weighing instrument

L'instrument de pesage à fonctionnement non automatique

Hersteller:  Manufacturer: Fabricant	Universal Weight Enterprise Co., Ltd.
Typ/Modell:  Type/Model:  Type/modèle:	VFM/AFM
Nr. der EG-Bauartzulassung (gegebenen falls):  No of the EC type-approval certificate (where applicable):  N° du certificat d'approbation CE de type (le cas écheant):	

entspricht dem in der Bescheinigung über die Bauartzulassung beschriebenen Baumuster, sowie den Anforderungen der EG-Richtlinie 2009/23/EWG in der jeweils geltenden Fassung und den Anforderungen folgender EG-Richtlinien:

corresponds to the production model described in the EC type-approval certificate and to the requirements of the Council Directive 2009/23/EC as amended and to the requirements of the following EC directives:

correspond au modèle décrit dans le certificat d'approbation CE de type, aux exigences de la directive 2009/23/CEE modifiée et aux exigences des directives CE suivantes:

- \*Diese Erklärung gilt nur in Verbindung mit einer Konformitätsbescheinigung einer benanten Stelle.
- \*This Declaration of conformity is only valid with a certificate of conformity issued by a notified body
- \*Cette dèclaration est valide seulement avac une aattestation de conformité d'un organisme notlflè.

Anmerkung 1: Der mit \* gekennzeichnete Satz entfäilt, wenn die nichtselbsttätige Waage vom Hersteller geeicht wurde.

Note 1: The sentence marked with \* does not apply, if the non-automatic weighing instrument was verified by the manufacturer.

Note 1: La phrasa marquie avac \* ne s applique pas au cas où linstrument de passage à fonctionnement non automatique a éié vàifié par ie fabricant.

Unterschrift	Datum
Signature	Date
Signature	Date
Signature	Date